Appln. No.: 10/581,716

## AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions and listings of claims in the application:

## LISTING OF CLAIMS:

1-46. (canceled).

47. (new): A mesogenic, cross-linkable mixture comprising:

- a cross-linkable liquid crystalline host comprising at least one cross-linkable liquid crystalline compound, and
- at least one chiral or achiral rod shaped additive component, wherein the additive component is a compound of formula (I):

wherein:

 $C^1$  to  $C^4$  are selected from optionally substituted cyclohexyl or cyclohexylene, phenyl or phenylene, naphthyl or naphthylene or phenanthryl or phenanthrylene;

connected to each other at the opposite positions via the bridging groups  $Z^1$  to  $Z^3$ ; wherein at least one of  $A^1$  to  $A^3$  has the meaning of formula (II),

$$P-(Sp)_k-(X)_t$$
 - (II)

wherein:

P is hydrogen or a polymerizable group which is CH<sub>2</sub>=CW-, CH<sub>2</sub>=CW-O-, CH<sub>2</sub>=CW-COO-, wherein:

Appln. No.: 10/581,716

W is H or CH3,

Sp has the meaning of formula (III)

$$R^1$$
 | CH<sub>2</sub>)n<sup>1</sup>-(Y<sup>1</sup>)m<sup>1</sup>-(CH<sub>2</sub>)n<sup>2</sup>-(B<sup>1</sup>)m<sup>2</sup>-(CH<sub>2</sub>)n<sup>3</sup>-(Y<sup>2</sup>)m<sup>3</sup>-(CH<sub>2</sub>)n<sup>4</sup> | R<sup>2</sup>

wherein:

Y1 and Y2 each independently represent -OCO- or -COO-,

B1 represents C or CH.

 $R^1$  and  $R^2$  each independently represent hydrogen or a  $C_1$ - $C_{12}$  alkyl residue, preferably a  $C_1$ - $C_6$  alkyl residue, which is a methyl, ethyl, propyl, butyl, pentyl, hexyl or isopropyl residue.

n<sup>1</sup>, n<sup>2</sup>, n<sup>3</sup> and n<sup>4</sup> are independently integers from 0 to 15,

such that  $0 \le n^1 + n^2 + n^3 + n^4 \le 15$ ,

m1, m2 and m3 are independently integers from 0 to 3, such that

 $1 \le m^1 + m^2 + m^3 \le 3$  and wherein:

one or more - $CH_2$ - groups present in the hydrocarbon chain of (III) may be replaced, independently, by one or more groups selected from -O-, -CH=CH- or -C=C-.

with the proviso that the carbon-carbon double bond of P is not directly connected to the carbon atom of  $Y^1$  or  $Y^2$ ,

k is 1,

AMENDMENT UNDER 37 C.F.R. § 1.116

Appln. No.: 10/581,716

 $\label{eq:X} X \qquad \text{is -O-, -CO-, -COO-, -CH=CH-, -C=C-, or a single bond, more }$  preferably -O-, -COO-, -OCO- or a single bond,

t is 1;

 ${\rm A}^4$  is hydrogen, a polar group which is cyano, nitro, a halogen, or a group of formula (II)

$$P-(Sp)_k-(X)_t-(II)$$

in which:

P is hydrogen or a polymerizable group which is CH<sub>2</sub>=CW-, CH<sub>2</sub>=CW-O-, CH<sub>2</sub>=CW-COO- or

wherein:

W is H, CH<sub>3</sub>, F, Cl, Br or I,

R" is a C1-6 alkyl group, methoxy, cyano, F, Cl, Br or I,

Sp is a C<sub>1-22</sub> branched or straight-chain alkylene group, in which one or more -CH<sub>2</sub>-groups present in the hydrocarbon chain may be replaced, independently, by one or more groups selected from -O-, -CH(OH)-, -SO<sub>2</sub>-, -COO-, -OCO-, - CH=CH-, -C=C-, -(CF<sub>2</sub>)<sub>r</sub>-,

with the proviso that no two oxygen atoms are directly linked to each other, and wherein r is an integer between 1 and 10,

k is 1,

X is -O-, -CO-, -COO-, -CCH=CH-, -C=C-, or a single bond, more preferably -O-, -COO-, -OCO- or a single bond,

t is 1,

Appln. No.: 10/581,716

with the proviso that at least one of  $A^1$  to  $A^4$  comprises a polymerizable group which is CH<sub>2</sub>=CW-, CH<sub>2</sub>=CW-O-, CH<sub>2</sub>=CW-COO- or

wherein:

W is H, CH3, F, Cl, Br or I,

R" is a C<sub>1-6</sub> alkyl group, methoxy, cyano, F, Cl, Br or I;

 $Z^1$  to  $Z^3$  are independently from each other -CH(OH)-, -CO-, -CH<sub>2</sub>(CO)-, -SO-, -CH<sub>2</sub>(SO)-, -SO<sub>2</sub>-, -CH<sub>2</sub>(SO<sub>2</sub>)-, -COO-, -OCO-, -COCF<sub>2</sub>-, -CF<sub>2</sub>CO-, -S-CO-, -CO-S-, -SOO-, -OSO-, -SOS-, -CH<sub>2</sub>-CH<sub>2</sub>-, -OCH<sub>2</sub>-, -CH<sub>2</sub>O-, -CH=CH-, -C=C-, -CH=CH-COO-, -OCO-CH=CH-, -CH=N-, -C(CH<sub>3</sub>)=N-, -N=N- or a single covalent bond,

a1, a2 and a3 are independently from each other integers from 0 to 3, such that

$$1 \le a1 + a2 + a3 \le 3$$
,

with the proviso that the sequence:

$$A^1$$
- $C^1$ - $(Z^1$ - $C^2)_{a1}$ - $(Z^2$ - $C^3)_{a2}$ - $(Z^3$ - $C^4)_{a3}$ - $A^2$ 

describes the long molecular axis of the rod shaped additive components

and wherein the additive component changes from the liquid crystalline state to the isotropic state at a temperature of 20 °C or lower.

48. (new): A mixture according to claim 47, wherein the additive component has a transition temperature to the isotropic state of 0 °C or lower. Appln. No.: 10/581,716

49. (new): A mixture according to claim 47 having a clearing temperature of 30 °C or higher.

- 50. (new): A mixture according to claim 47 having a clearing temperature of 50  $^{\circ}\text{C}$  or higher.
- 51. (new): A mixture according to any one of claims 47-50, wherein the liquid crystalline host has a clearing temperature of 50 °C or higher.
- 52. (new): A mixture according to claim 47, wherein at least one of A<sup>1</sup> to A<sup>3</sup> has the meaning of formula (II),

$$P-(Sp)_k-(X)_t$$
 - (II)

wherein:

 $\label{eq:P} P \qquad \text{is hydrogen or a polymerizable group which is $CH_2=CW-$CH_2=CW-$CO-$, $CH_2=CW-$COO-$, $$$ 

wherein:

W is H or CH<sub>3</sub>,

Sp has the meaning of formula (III)

$$R^1$$
 (CH<sub>2</sub>)n<sup>1</sup>-(Y<sup>1</sup>)m<sup>1</sup>-(CH<sub>2</sub>)n<sup>2</sup>-(B<sup>1</sup>)m<sup>2</sup>-(CH<sub>2</sub>)n<sup>3</sup>-(Y<sup>2</sup>)m<sup>3</sup>-(CH<sub>2</sub>)n<sup>4</sup> |  $R^2$ 

(III)

wherein:

Y1 and Y2 each independently represent -OCO- or -COO-,

B<sup>1</sup> represents C or CH,

Appln. No.: 10/581,716

R<sup>1</sup> is hydrogen

R<sup>2</sup> represents a methyl, ethyl, propyl, butyl, pentyl or hexyl group and most preferably a methyl or ethyl group,

n1, n2, n3 and n4 are independently integers from 0 to 15,

such that 
$$0 \le n^1 + n^2 + n^3 + n^4 \le 15$$
.

m<sup>1</sup>, m<sup>2</sup> and m<sup>3</sup> are independently integers from 0 to 3,

such that 
$$1 \le m^1 + m^2 + m^3 \le 3$$
, and wherein:

one or more -CH<sub>2</sub>- groups present in the hydrocarbon chain of (III) may be replaced, independently, by one or more groups selected from -O-, -CH=CH- or -C=C-,

with the proviso that the carbon-carbon double bond of P is not directly connected to the carbon atom of  $Y^1$  or  $Y^2$ .

k is 1.

X is -O-, -CO-, -COO-, -OCO-, -CH=CH-, -C≡C-, or a single bond, more preferably -O-, -COO-, -OCO- or a single bond,

t is 1.

53. (new): A mixture according to claim 47 comprising further agents, such as cross-linking agents, stabilizing agents, initiators, dyes, other chiral or achiral additives and plasticizers.

54 (new): A mixture according to claim 47 in form of an elastomer, polymer gel, polymer network or polymer film.

55. (new): A chiral or achiral rod shaped compound, wherein said compound is of formula (I):

Appln. No.: 10/581,716

wherein:

 $C^1$  to  $C^4$  are selected from optionally substituted cyclohexyl or cyclohexylene, phenyl or phenylene, naphthyl or paphthylene or phenanthryl or phenanthrylene;

connected to each other at the opposite positions via the bridging groups  $Z^1$  to  $Z^3$ ; wherein at least one of  $A^1$  to  $A^3$  has the meaning of formula (II),

$$P-(Sp)_k-(X)_t$$
 - (II)

wherein:

P is hydrogen or a polymerizable group which is  $CH_2$ =CW- $CH_2$ =CW- $CH_2$ =CW-COO-.

wherein:

W is H or CH<sub>3</sub>,

Sp has the meaning of formula (III)

$$\begin{array}{c} \mathsf{R}^1 \\ | \\ (\mathsf{CH}_2)\mathsf{n}^1 \text{-} (\mathsf{Y}^1)\mathsf{m}^1 \text{-} (\mathsf{CH}_2)\mathsf{n}^2 \text{-} (\mathsf{B}^1)\mathsf{m}^2 \text{-} (\mathsf{CH}_2)\mathsf{n}^3 \text{-} (\mathsf{Y}^2)\mathsf{m}^3 \text{-} (\mathsf{CH}_2)\mathsf{n}^4 \\ | \\ \mathsf{R}^2 \end{array}$$

(III)

wherein:

 $Y^1$  and  $Y^2$  each independently represent -OCO- or -COO-,  $B^1$  represents C or CH,

Appln. No.: 10/581,716

 $R^1 \ and \ R^2 \qquad each \ independently \ represent \ hydrogen \ or \ a \ C_1-C_{12} \ alkyl$  residue, preferably a  $C_1-C_6$  alkyl residue, which is methyl, ethyl, propyl, butyl, pentyl, hexyl or isopropyl residue,

 $n^1,n^2,n^3 \text{ and } n^4 \text{ are independently integers from } 0 \text{ to } 15, \text{ such that } 0 \leq n^1+n^2+n^3+n^4 \leq 15.$ 

 $m^1, \, m^2 \text{ and } m^3 \text{ are independently integers from 0 to 3, such that } 1 \leq m^1 + m^2 + m^3 \leq 3 \text{ and}$ 

wherein one or more -CH<sub>2</sub>- groups present in the hydrocarbon chain of (III) may be replaced, independently, by one or more groups selected from -O-, -CH=CH- or -C=C-,

with the proviso that the carbon-carbon double bond of P is not directly connected to the carbon atom of  $Y^1$  or  $Y^2$ ,

k is 1,

X is -O-, -CO-, -COO-, -OCO-, -CH=CH-, -C=C-, or a single bond, more preferably -O-, -COO-, -OCO- or a single bond,

t is 1

 ${\rm A}^4$  is hydrogen, a polar group which is cyano, nitro, a halogen, or a group of formula (II)

$$P-(Sp)_k-(X)_t-(II)$$

in which:

 $\label{eq:polymerizable} P \qquad \text{is hydrogen or a polymerizable group which is $CH_2=CW-$CH_2=CW-$COO-$ or $CH_2=CW-$COO-$ or $CH_2=CW-$ or $CH_$ 

AMENDMENT UNDER 37 C.F.R. § 1.116 Appln. No.: 10/581,716

wherein:

W is H, CH3, F, Cl, Br or I,

R" is a C1-6 alkyl group, methoxy, cyano, F, Cl, Br or I,

Sp is a  $C_{1-22}$  branched or straight-chain alkylene group, in which one or more  $-CH_2$ – groups present in the hydrocarbon chain may be replaced, independently, by one or more groups selected from -O-, -CH(OH)-, -SO<sub>2</sub>-, -COO-, -OCO-, -OCO-O-, -CH=CH-, -C=C-, -(CF<sub>2</sub>)<sub>1</sub>-.

with the proviso that no two oxygen atoms are directly linked to each other, and wherein r is an integer between 1 and 10,

k is 1,

X is -O-, -CO-, -COO-, -OCO-, -CH=CH-, -C≡C-, or a single bond, more preferably -O-, -COO-, -OCO- or a single bond,

t is 1.

with the proviso that at least one of  $A^1$  to  $A^4$  comprises a polymerizable group which is  $CH_2$ =CW- $CH_2$ =CW-CO- or

wherein:

W is H, CH3, F, Cl, Br or I,

R" is a C<sub>1-6</sub> alkyl group, methoxy, cyano, F, Cl, Br or I;

 $Z^1$  to  $Z^3$  are independently from each other -CH(OH)-, -CO-, -CH<sub>2</sub>(CO)-, -SO-, -CH<sub>2</sub>(SO)-, -SO<sub>2</sub>-, -CH<sub>2</sub>(SO<sub>2</sub>-, -COO-, -COC-, -COCF<sub>2</sub>-, -CF<sub>2</sub>CO-, -S-CO-, -CO-S-, -SOO-,

AMENDMENT UNDER 37 C.F.R. § 1.116

Appln. No.: 10/581,716

-OSO-, -SOS-, -CH2-CH2-, -OCH2-, -CH2O-, -CH=CH-, -C=C-, -CH=CH-COO-, -OCO-CH=CH-, -CH=N-, -C(CH3)=N-, -N=N- or a single covalent bond,

a1, a2 and a3 are independently from each other integers from 0 to 3, such that

$$1 \le a1 + a2 + a3 \le 3$$

with the proviso that the sequence:

$$A^1\text{-}C^1\text{-}(Z^1\text{-}C^2)_{a1}\text{-}(Z^2\text{-}C^3)_{a2}\text{-}(Z^3\text{-}C^4)_{a3}\text{-}A^2$$

describes the long molecular axis of the rod shaped compound and has a transition temperature to the isotropic state of 20  $^{\circ}$ C or lower.

56. (new): A compound according to claim 55, wherein at least one of  $A^1$  to  $A^3$  has the meaning of formula (II),

$$P-(Sp)_k-(X)_t$$
 (II)

wherein:

 $\label{eq:polymerizable} P \qquad \text{is hydrogen or a polymerizable group which is $CH_2=CW-$CH_2=CW-$CO-$,}$   $CH_2=CW-COO-$,$ 

wherein:

W is H or CH<sub>3</sub>,

Sp has the meaning of formula (III)

$$R^1$$
 | CH<sub>2</sub>)n<sup>1</sup>-(Y<sup>1</sup>)m<sup>1</sup>-(CH<sub>2</sub>)n<sup>2</sup>-(B<sup>1</sup>)m<sup>2</sup>-(CH<sub>2</sub>)n<sup>3</sup>-(Y<sup>2</sup>)m<sup>3</sup>-(CH<sub>2</sub>)n<sup>4</sup> |  $R^2$ 

(III)

wherein:

Appln. No.: 10/581,716

 $Y^1$  and  $Y^2$  each independently represent –OCO- or –COO-,

B<sup>1</sup> represents C or CH,

R<sup>1</sup> is hydrogen,

R<sup>2</sup> represents a methyl, ethyl, propyl, butyl, pentyl or hexyl group and most preferably a methyl or ethyl group.

 $n^1, n^2, n^3 \text{ and } n^4 \text{ are independently integers from 0 to 15, such that } 0 \le n^1 + n^2 + n^3 \\ + n^4 \le 15.$ 

 $m^1,\,m^2 \text{ and } m^3 \text{ are independently integers from 0 to 3, such that } 1 \leq m^1 + m^2 + m^3 \leq 3, \text{ and}$ 

wherein one or more -CH<sub>2</sub>- groups present in the hydrocarbon chain of (III) may be replaced, independently, by one or more groups selected from -O-, -CH=CH- or -C $\equiv$ C-,

with the proviso that the carbon-carbon double bond of P is not directly connected to the carbon atom of  $Y^1$  or  $Y^2$ ,

k is 1,

X is -O-, -CO-, -COO-, -OCO-, -CH=CH-, -C=C-, or a single bond, more preferably -O-, -COO-, -OCO- or a single bond,

t is 1.

57. (new): A method of using a chiral or achiral rod shaped compound, comprising preparing a mesogenic polymer mixture as described in claim 47 and having a transition temperature to the isotropic state of 20 °C or lower.

58. (new): A polymer network prepared from a mixture according to claim 47.

59. (new): A liquid crystalline polymer film prepared from a mixture according to claim
47.

AMENDMENT UNDER 37 C.F.R. § 1.116

Appln. No.: 10/581,716

60. (new): A method of using a polymer network or a liquid crystalline polymer film, comprising preparing unstructured or structured optical and electro-optical components and multilayer systems from (A) a polymer network prepared from a mixture according to claim 47 or (B) a liquid crystalline polymer film prepared from a mixture according to claim 47.

- 61. (new): A method of using a mesogenic, cross-linkable mixture, comprising preparing an elastomer, polymer gel, polymer network or polymer film from a mesogenic, cross-linkable mixture according to claim 47.
- 62. (new): A method of using a polymer network, comprising manufacturing waveguides, optical gratings, filters, retarders, polarizers, piezoelectric cells or thin film exhibiting non-linear optical properties from a polymer network according to claim 58.
- (new): Optical or electro-optical components comprising a polymer network according to claim 58.
- 64. (new): A method of using a liquid crystalline polymer film, comprising manufacturing waveguides, optical gratings, filters, retarders, polarizers, piezoelectric cells or thin film exhibiting non-linear optical properties from a liquid crystalline polymer film according to claim 59.
- (new): Optical or electro-optical components comprising a liquid crystalline polymer film according to claim 59.